Operation Order N	No.
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# GRAVITY PROBE B PROCEDURE FOR PAYLOAD VERIFICATION

# (PTP) ARTIFICIAL STAR 3 TRANSMISSIBILITY AND ACQUISITION RANGE TESTS OF TELESCOPE

#### P0502 Rev. B

## 10 May 2001

	Program responsibility:	Signatures:	Date:
Prepared:	Ted Acworth AS3 Science Test Leader		
Approved:	Rob Bernier AS3 Setup, and Alignment Leader		
Approved:	M. Taber Payload Systems Test Manager		
Approved:	Dorrene Ross or Russ Leese QA Inspector		
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Approved:	Rob Brumley Payload Technical Manager		

Authority to redline this document (make minor changes during execution of this procedure): Ted Acworth, Rob Bernier

Level of QA required during performance of this procedure:

√ Stanford QA Representative

 $\sqrt{}$  Government QA Representative

All redlines must be approved by QA

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#### Revision Record:

Rev	Rev Date	ECO#	Summary Description
-	10 may 99		Ted Acworth Wrote original procedure
Α	13 June 00	1167	Bob Farley Incorporated redlines
В	10 May 01	1266	Ted Acworth Incorporated redlines, conformed to new Pdoc format, improved procedure flow, and revised Verification/ Success Criteria

## Acronyms and Abbreviations:

Acronym / Abbreviation	Meaning
AS3	Artificial Star # 3
TRE	Telescope Readout Electronics
TRE-GSE	Ground Support Equipment rack for reading telescope telemetry
SMD, dewar	Science Mission Dewar
QA	Quality Assurance
GPB, GP-B	Gravity Probe B
CC, cc	Cube corner
AXP, AXN, etc.	TRE-GSE telescope telemetry readout channels
lx, ly, etc.	TRE-GSE telescope telemetry slope values in amps
Θx, Θy, etc.	Angle theta of AS3 beam relative to AS3 or the telescope
Fe	Optical power in W/m <sup>2</sup>
Active duty slope	TRE-GSE telemetry ramp values that lie between the beginning of the
	ramp and the end of the ramp where the signal is saturated
p-p, p-v	Peak-to-peak is the same as peak-to-valley
SF	Scale factor
Boresight	The optical axis of the telescope
Reticle	The mirror placed on and facing away from the telescope, used to
	establish an optical reference angle between AS3 and the telescope
Probe	The science mission assembly containing the gyroscopes and
	telescope, inserted into the SMD space vehicle

## Artificial Star 3 Acquisition and Transmissibility Tests Procedure

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#### A Scope

Artificial star 3 (AS3) is an instrument used to evaluate the Gravity Probe B (GPB) flight telescope when installed in the flight science mission dewar (SMD). AS3 is capable of projecting a beam of artificial starlight into the telescope, and actuating the beam through a range of calibrated angles relative to the telescope boresight axis. The purpose of this test instrument is to provide data used in the calibration confidence check of the telescope after integration. Generally, a plot of the detector's readout over the scan range will give confidence information about the telescope's functioning correctly at this stage of payload verification.

Specifically, this procedure will provide data to plot telescope readout current I vs. AS3 beam scan angle theta at known optical intensity, about the acquisition range of the telescope. The AS3 beam is collimated. This test will determine the **field of view**, or acquisition range of the telescope.

This procedure \( \sum \) Does \( \sup \) Does	es not provide formal verification of GP-B requirements.
This procedure Does Does	es not include restraints or restrictions for the payload.

#### **B** Verification/ Success Criteria

AS3 is used to perform system level verification of the GPB Payload containing telescope #3 during the payload verification tests. This procedure verifies the Field of View requirement.

Req't. Source	Req't Number	Requirement title and description	Ver.
PLSE-12	3.2.1.5.2.2	Field of View – The optical system shall have a field of view	T
		meeting the requirements of 7.2.1.3 Minimum Field of View	
		with Usable Signal and 7.2.2 Saturation Range of T003.	

#### **C** Constraints and Restrictions

n/a

#### **D** Configuration Requirements

D.1 The FIST lab area must be seismically and thermally "quiet." Air conditioning, pumps, etc. may need to be turned off as required. Any mechanical noise sources that adversely affect the test will be sought out and shut down with the permission of the Payload Test Director. Temperature in the FIST area should be kept at a stable room temperature.

#### D.2 Floor plan detailing the positioning of AS3 test equipment in the FIST OPS

- D.2.1 Roll-in access to a floor area, of 4 ft x 5 ft minimum, for staging is required, accessible by the overhead crane to lift the star module onto the probe flange.
- D.2.2 The control station requires floor space area of 10 ft x 6 ft minimum, and must be within 24 ft of the probe flange for cabling to reach. A 4 ft x 3 ft space directly next to the dewar and on the floor level is required to set up the vacuum pump.
- D.2.3 The flange area of the dewar must be clear out to a radius of at least 4 ft, extending up to the crane on the ceiling, and continuing down at least two feet below the plane of

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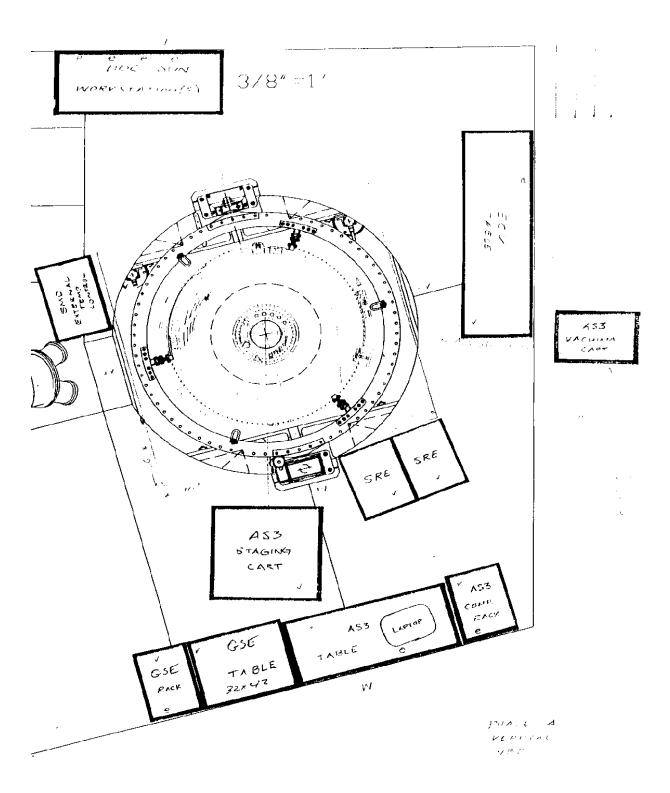
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the dewar flange, except for probe pump lines.

- D.3 AS3 operations, once AS3 is installed onto the Probe flange, will be removed from the immediate vicinity of the dewar. Operations will involve the AS3 operators sitting at the AS3 control station and operating optical devices inside the AS3 vacuum chamber
- D.4 Three standard 110 VAC and one 3 phase 208 VAC are required to power AS3 and the vacuum pump respectively. Of three 110 VAC lines, one must be on the circuit specially grounded to the probe.
- D.5 Three Ethernet drops must be available for communications two for AS3 and one for the TRE-TRE-GSE.
- D.6 The TRE-GSE group is responsible for installing the readout equipment before the AS3 procedures may begin. The TRE-GSE group will position the TRE-GSE test rack within 12 feet of the AS3 control station (see floor plan) and assure that the TRE-GSE test rack correctly reads out telescope telemetry for AS3 tests to proceed. The AS3 group will provide 9 BNC coax cables and connect these to the TRE-GSE during the AS3 alignment procedure.
- D.7 The Artificial Star 3 assembly with window #4 adapter plate will be bolted to the probe flange. Umbilicals will trail off the star module down to the control station and pump.

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#### **E** Hardware Required

## E.1 Cabling list between AS3 star module and control rack station. (clockwise from accessory cable)

Accessory A

Accessory B

Video coax 1

Video coax 2

Video coax 3

Video coax 4

Motor 1

Motor 2

Motor 3

Motor 4

IVIOLOI 4

Motor 5 Quad Cells

Vacuum hose for AS3 vacuum bell

Vacuum pressure sensor 1

Vacuum pressure sensor 2

Thermistor coax 1

Thermistor coax 2

Thermistor coax 3

Thermistor coax 4

Jitter A

Jitter B

Jitter C

Laser power

N<sub>2</sub> hose for window #4 purge, 20 foot length, 3/8 inch diameter

Vacuum hose for Window #4/AS3 window vacuum volume

#### E.2 Cabling list between AS3 control rack and TRE-GSE control rack

Quantity 9 of 20 foot coax with male BNC connectors on both ends

#### E.3 Equipment requiring formal periodic calibration

Manufacturer	Model	Serial Number	Calibr. Exp. Date
Newport Optical Power Meter	1830-C	1604	11 May 02
Newport Optical Power Meter	818-SL	7761 and 7844	11 May 02
Detector Head (quantity 2)			
Fluke multimeter "GPB SMD"	85	66500192	16 Nov 01
Torque wrench for tightening	DA175M and	STU-0031 and STU-	OK to use FIST OPS
flange mount bolts	DA130M	0030	wrench
Torque wrench (FIST OPS		000191	28 Nov 01
property in bonded storage)			

#### E.4 Special AS3 test equipment

Description	Part No.	Rev. no.	Serial No.
AS3 star module	25567	Α	none
500 bomb cart for AS3 star module	none	none	none

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			· ·
AS3 mounted to bomb cart using three legs setup	none	none	none
for on-cart optical transmissibility tests (tabs for			
holding condenser lens under the AS3 star module			
AS3 star module mounting flange		none	none
Torque wrench for tightening flange mount bolts	DA175M	none	STU-0031
Torque wrench for tightening flange mount bolts	DA130M	none	STU-0030
10.75 inch Diameter Mylar sheet for the bottom of the			
AS3 mounting flange			
N <sub>2</sub> cylinder with valve	none	none	none
AS3 control rack including AS3-PC computer and	none	none	none
other instruments			
AS3 control station including:	none	none	none
5x video monitors and 2 switch boxes			
AS3-HR1510 computer, computer monitor, keyboard			
and mouse			
AS3-PC computer monitor, keyboard, mouse, and			
trackball			
AS3 vacuum pumping cart:			
Vacuum pump for AS3 vacuum bell	none	none	none
220V power cord	none	none	none
20 feet of QF 50 vacuum hose	none	none	none
Vacuum pump for Window #4/AS3 window vacuum	none	none	none
volume (available in FIST OPS)			
30 feet of 3/8 inch diameter vacuum hose with QF	none	none	none
10 fittings			
mechanical toolbox	none	none	none
1/4 inch socket adapter to 5/32 Allen. Note, due to	none	none	none
limitation on space, max 1.100 in long.			
Allen wrench, 5/32 (in)	none	none	none
6 inch Caliper	none	none	none
electrical toolbox	none	none	none
optics toolbox	none	none	none
AS3 Payload Verification test notebook	none	none	none
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	L		

#### E.5 **Tools**

Description	No. Req'd
AS3 Mechanical Toolbox inventoried	1
AS3 Electrical Toolbox inventoried	1
AS3 Optics Toolbox inventoried	1

Toolbox content lists are contained in a separate document titled "AS3 tools list."

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#### **E.6** Computers and software:

Computer	Name	Model	Software Vendor	Software Name	Version No
WinTel	AS3-PC	Industrial PC 133 MHz NT	Microsoft	Windows NT	4.0
			National Instruments	LabView	5.0.1
			National Instruments	NiDaq for Windows	6.0
			MathWorks	Matlab	5.2.1.1420
			MathWorks	Simulink	2.2
			MathWorks	Real Time Toolbox	
			Mathworks	Trace/Cockpit	40 Vs 3.3-32 for DS1003 DSP processor board
Dspace ISA cards	A/D, DSP, and D/A cards	2003-03, 1003- 05 768K, 2102- 04			
National Instruments	PID motor control board	FlexMotion PCI			
WinTel	AS3-HR1510	Adsys	Microsoft	Windows NT	4.0
			Techsmith	Snaglt 32	
			SPSS Inc	SigmaPlot	5.0 for Windows
			Microsoft	Excel	98

#### E.7 **Expendables**

Description	Quantity
Optics cleaning supplies	1 bag
JAZ <sup>®</sup> disks	4
Blank CD-R disks	20
Video camera and media	1
Still Camera and media	1

#### F Software Required

#### F.1 Test Support Software

Version control is implemented using a system where the program file name is followed by an F and a date of last modification, in year month day format. For example, "2D Scale Factor\_F\_990630.vi" would be the version of "2D Scale Factor\_F.vi" last modified on 30 June 1999

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Test Software Name	Version No.	QA
Align To Reticle_F.vi	F_990719	
AS3_Analysis_73.vi	73_981014	
Focus Automatic_F.vi	F_990729	
Record Motor Positions_F.VI	F_990809	
Science Tests_F.vi	F_990724	
Spot Nuller_F.vi	F_990716	
turnOFFjitter_F.vi	F_990713	

#### **G Procedures Required**

Procedure Name	Procedure No.
AS3 adapter flange fit check procedure	P0514
Installation procedure	P0500 Rev A
Alignment procedure	P0501 Rev A
Transmssibility test procedure	P0502 Rev B
Focus, scale factor, and strehl ratio test procedure	P0503 Rev B
Removal procedure	P0504 Rev A
Removing the vacuum cover while the star is mounted to the probe and	P0347 Operation order
accessing internal optics	
Telescope telemetry setup procedure	P0555

#### **H** Equipment Pretest Requirements

Equipment	Serial No.	Test Required	Proc. No.	Test P	erformed
				Date	Ву
AS3 star module	none	Reconfirm beam center positions for 1 cm cc, 6" cc, and sliding aperture motor encoders 1 cm cc =ticks 6" cc =ticks sliding ap=ticks	None – performed by E. Acworth and R. Bernier in AS3 lab	May 01	E. Acworth and R. Bernier
AS3 star module	none	internal optics aligned, 1 cm and 6" beams collimated, covered and evacuated, and mounted to transport cart.	P0501	day before test	E. Acworth and R. Bernier

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None – performance hook by E. Acwort R. Bernier in lab	rth and	and R. Bernier
None moute		
None – perfo by E. Acwort R. Bernier in lab	rth and	TBD
bration None – Read R. Ber lab notebook page 72		R. Bernier
None – perfo	rth and	E. Acworth
٠	None – per by E. Acwo	1 0

#### | Personnel Requirements

The test director for this procedure is Ted Acworth

This test to be conducted only by certified personnel: Ted Acworth and Rob Bernier.

A TRE-GSE group representative will be available during all AS3 procedures to monitor the TRE-GSE functionality. Ted Acworth and Rob Bernier have authority to request the presence of a TRE-GSE group representative at any time during the AS3 procedures.

**Quality Assurance** shall be conducted on a formal basis to approved and released procedures. The QA program office shall be notified of the start of this procedure. A Quality Assurance Representative, designated by Dorrene Ross shall be present during the procedure and shall review any discrepancies noted and approve their disposition. Upon completion of this procedure, the QA Program Engineer, Dorrene Ross or her designate, nominally R. Leese, will certify her concurrence that the effort was performed and accomplished in accordance with the prescribed instructions by signing and dating in the designated place(s) in the document. <u>Discrepancies will be recorder in a D-log or as a DR per Quality Plan P0108</u>.

#### J Safety Requirements

#### J.1 Dewar safety

J.1.1 During the time that this test is in operation personnel will discharge built up static electricity appropriately. Refer to P0476

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- J.1.2 During the tests no magnetic tools will be allowed to come in contact with the probe
- J.1.3 Don't bump the probe unnecessarily
- J.1.4 When handling tools or objects above the dewar, special care is to be taken so as not to drop them onto the dewar or equipment. An absolute minimum of tools is to be used above the dewar (torque wrench for tightening adapter flange to sunshield flange)

#### J.2 Electrical mating and demating of AS3 hardware connectors

- J.2.1 Place cable connector A only into socket A, etc.
- J.2.2 Strain relieve all cables
- J.2.3 Connection and disconnection shall be performed only by Ted Acworth or Rob Bernier, and only when the equipment involved is in a powered-down state (unless otherwise noted)
- J.2.4 Connectors shall be inspected for contamination and for bent, damaged, or recessed pins prior to mating.

#### **K** General Instructions

#### K.1 QA and Safety Notification

K.1.1 The ONR representative, SU QA, and Safety Engineering shall be notified 24 hours prior to the start of this procedure. Upon completion of this procedure, the QE Manager will certify his/her concurrence that the effort was performed and accomplished in accordance with the prescribed instruction by signing and dating in the designated place(s) in this document.

#### K.2 Red-line authority

- K.2.1 Redlines may be initiated by Ted Acworth or Rob Bernier. Authority to red-line (make minor changes during execution) this procedure is given solely to the TD or his designate and shall be approved by the QA Representative. Additionally, approval by the Payload Technical Manager shall be required, if in the judgement of the TD or QA Representative, the experiment functionality may be affected.
- K.3 Any nonconformance or test anomaly should be reported by a D-Log or Discrepancy Report. Refer to the Quality Plan, P0108, for guidance. Do not alter or break test configuration if a test failure occurs; notify quality assurance.
- K.4 Only the following persons have the authority to exit/terminate this test or perform a retest: Ted Acworth

#### L References and Applicable Documents

#### L.1 Tool list

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#### **M** Operations

#### NOTE:

AS3 Alignment procedure is to have been completed immediately prior to this procedure. All individual procedure sections assume previous procedure sections have been completed in order. Calibration procedures are to be completed immediately before and immediately after science tests to assure currency of the calibration for measurement

#### NOTE:

The FIST lab area must be seismically and thermally "quiet." Air conditioning, pumps, etc. may need to be turned off as required. Any mechanical noise sources that adversely affect the test will be sought out and shut down with the permission of the Payload Test Director. Temperature in the FIST area should be kept at a stable room temperature.

M.1	Date and time begun:
M.2	Thermistor temperature system should be running
M.3	AS3 vacuum pressure monitor system should be running
M.4	(FIST) lab temperature, humidity
Set u	p AS3 optical system, calibrate, align to reticle (optional if done recently – see P0501)
M.5	Back up data to location
M.6	Turn off jitter compensation
	M.6.1 Run Labview "turnOFFjitter_F.vi" Version F
M.7	(If not done this day) Set up 10 mm beam (see AS3 alignment procedure P0501 for operation details). File name of 10 mm beam focus data
M.8	(If not done this day) Inspect windows and telescope with zoom camera. Look for optical obscuration along beam path
M.9	(if not done within one hour, or if system is not necessarily in thermal and pressure balance) Precalibration (see AS3 alignment procedure P0501 for operation details)
	M.9.1 Align AS3 beam normal to telescope reticle
	M.9.1.1 Run Labview "Align To Reticle_F.vi" Version F
	M.9.1.1.1Data file name:
	M.9.1.1.2Run "Snaglt.exe" to capture the screen window
	M.9.1.1.2.1file name:

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M.9.2 Collimate 150 mm beam

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		M.9.2.1 Run Labview "Focus Automatic_F. Aperture" setting of method selecti	•
		M.9.2.1.1Data file name:	
		M.9.2.1.2Run "Snaglt.exe" to captu	ure the screen window
		M.9.2.1.2.1file name:	<del> </del>
		M.9.2.2 (optional) 6" cube corner collimation	on test
		M.9.2.3 (optional) knife edge collimation te	st
	M.9.3	Calibration of beam scan and spot calibration	on – SpotCalMotion vi.
		M.9.3.1 Spot Calibrations data filename	
		M.9.3.2 Acquisition az =	_ arcsec/tick
		M.9.3.3 Acquisition el =	_ arcsec/tick
		M.9.3.4 Fine focus az =	_ arcsec/tick
		M.9.3.5 Fine focus el =	arcsec/tick
		M.9.3.6 Source spot az =	Xunits/arcsec
		M.9.3.7 Source spot el =	_ Yunits/arcsec
		M.9.3.8 Return spot az =	_ Xunits/arcsec
		M.9.3.9 Return spot el =	_ Yunits/arcsec
		M.9.3.10Spot Calibrations data filename _	
M.10	Run La	bview "Record Motor Positions_F.vi" Versio	n F
	M.10.1	File name:	
			Completed by:
			Date/time:QA witness:

Set up telescope telemetry, set optical power, and check readout

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M.11	see P0555 for telescope telemetry setup
M.12	Connect 9 BNC cables from the TRE-GSE rack to the AS3-PC NIDAQ card breakout terminal
	M.12.1 GSE ATC Strobe -> AS3 Trigger
	M.12.2 GSE Panel A XPSIGHI -> AS3 CH0
	M.12.3 GSE Panel A XNSIGHI -> AS3 CH1 (CH0-CH1=XA)
	M.12.4 GSE Panel A YPSIGHI -> AS3 CH2
	M.12.5 GSE Panel A YNSIGHI -> AS3 CH3 (CH2-CH3=YA)
	M.12.6 GSE Panel B XPSIGHI -> AS3 CH4
	M.12.7 GSE Panel B XNSIGHI -> AS3 CH5 (CH4-CH5=XB)
	M.12.8 GSE Panel B YPSIGHI -> AS3 CH6
	M.12.9 GSE Panel B YNSIGHI -> AS3 CH7 (CH6-CH7=YB)
M.13	Prepare AS3 optical power for payload telescope high (flight) gain mode readout
	Completed by:
	Date/time:
M.14	Check telescope telemetry readout into AS3-PC
	NOTE:
	If timing is not set correctly to capture active duty slopes over the entire scan field, science test data will be inaccurate. If timing ever includes saturated data points, slope estimation will be incorrect!
	Completed by:
	Date/time:QA witness:
M.15	(if not done within one hour, or if system is not necessarily in thermal and pressure balance) Precalibration (see AS3 alignment procedure P0501 for operation details)
	M.15.1 Align AS3 beam normal to telescope reticle
	M.15.1.1Run Labview "Align To Reticle_F.vi" Version F
	M.15.1.1.1Data file name:
	M.15.1.1.2Run "Snaglt.exe" to capture the screen window
	M.15.1.1.2.1file name:
	M.15.2 Collimate 150 mm beam
	M.15.2.1Run Labview "Focus Automatic_F.vi" Version F with "150 mm Beam Sliding

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		Aperture" setting of method sel	ection switch
		M.15.2.1.1Data file name:	
		M.15.2.1.2Run "Snaglt.exe" to	capture the screen window
		M.15.2.1.2.1file name:	
		M.15.2.2(optional) 6" cc collimation tes	t
		M.15.2.3(optional) knife edge collimation	on test
	M.15.3	Calibration of beam scan	
		M.15.3.1Spot Calibrations data filenam	e
		M.15.3.2Acquisition az =	arcsec/tick
		M.15.3.3Acquisition el =	arcsec/tick
		M.15.3.4Fine focus az =	arcsec/tick
		M.15.3.5Fine focus el =	arcsec/tick
		M.15.3.6Source spot az =	Xunits/arcsec
		M.15.3.7Source spot el =	Yunits/arcsec
		M.15.3.8Return spot az =	Xunits/arcsec
		M.15.3.9Return spot el =	Yunits/arcsec
M.16	Run La	bview "Record Motor Positions_F.vi" Ve	rsion F
	M.16.1	File name:	
M.17		y jitter seen by reticle return image on q	
	M.17.1		ect the telescope signals from the TRE-GSE IIO16 analog to digital data acquisition card
	M.17.2		n AS3 dSpace breakout box into the National I data acquisition card breakout box in the
		M.17.2.1Source A -> AS3 CH0	
		M.17.2.2Source B -> AS3 CH1	
		M.17.2.3Source C -> AS3 CH2	
		M.17.2.4Source D -> AS3 CH3	
		M.17.2.5Return A -> AS3 CH4	
		M.17.2.6Return B -> AS3 CH5	
		M.17.2.7Return C -> AS3 CH6	
		M.17.2.8Return D -> AS3 CH7	
	M.17.3	Turn <b>off</b> jitter compensation	

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	M.17.3.1Run Labview "turnOFFjitter_F.vi" Version F	
M.17.4	Run LabView program "AS3_Analysis_F.vi" Version F to acquire to-peak amplitude and power spectral density of the source and	
	M.17.4.1Save a raw data set to filename	
	M.17.4.2P-p amplitude of jitter signal =	arcsec
	M.17.4.3Frequencies of significant jitter power = Hz	
	M.17.4.4Print the LabView window	
	M.17.4.5Run "Snaglt" to capture the Labview window to file	
	M.17.4.5.1File name:	
M.17.5	Turn on jitter compensation	
	M.17.5.1Run Labview "turnONjitter_F.vi" Version F	
M.17.6	(optional) Run LabView program "AS3_Analysis_F.vi" Version the peak-to-peak amplitude and power spectral density of the scells	
	M.17.6.1Save a raw data set to filename	<del></del>
	M.17.6.2P-p amplitude of jitter signal =	arcsec
	M.17.6.3Frequencies of significant jitter power = Hz	
	M.17.6.4Print the LabView window	
	M.17.6.5Run "Snaglt" to capture the Labview window to file	
	M.17.6.5.1File name:	
M.17.7	Reconnect the 9 BNC cables that connect the telescope signal unit into the National Instruments NB-MIO16 analog to digital dibreakout box	
	M.17.7.1Follow step L.1 in procedure P0555	
	Complet	ted by:
	Date/tin	ne:
	QA witne	ss:

AS3 system is set up and ready for telescope science tests (Optical power is set and checked in high gain mode with jitter compensation turned off. 150 mm beam is collimated and aligned normal to reticle. Acquisition and fine/focus mounts are calibrated against the test wedge)

- M.18 Collimate 150 mm beam at least 3 times (to reverify beam collimation)
  - M.18.1 Run Labview "Focus Automatic\_F.vi" Version F with "150 mm Beam Sliding Aperture" setting of method selection switch

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		M.18.1.1Data file name:	
		M.18.1.280 mm lens position =	ticks
		M.18.1.3Data file name:	
		M.18.1.480 mm lens position =	ticks
		M.18.1.5Data file name:	
		M.18.1.680 mm lens position =	ticks
M.19		m high gain mode transmissibility tests (co ement verification in P0503)	ontributes to Minimum Efficiency
	M.19.1	(see p53 of Payload Ver I Test Notebook)	
	M.19.2	Retract ND filter	
	M.19.3	TRE-GSE support crew: set up TRE-GSE int	o high gain mode
	M.19.4	Take data sets to observe signal to noise rational to noise rational to noise rational to the set of the set o	os of optical power meter and TRE-GSE
		M.19.4.1Turn off AS3 laser power	
		M.19.4.2Take a data set from the AS3 optical	l power meter
		M.19.4.2.1File name:	
		M.19.4.3Record 8 TRE-GSE slope values	
		M.19.4.3.1	
	M.19.5	Measure at minimum power setting	
		M.19.5.1Set AS3 optical power to approx. 3.5	5 nW
		M.19.5.2Null AS3 beam to boresight using ac	cq scan mirror (acq->GSE)
		M.19.5.3Record AS3 optical power setting	
		M.19.5.3.1 nW	
		M.19.5.4Record 8 TRE-GSE slope values	
		M.19.5.4.1	

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M.19.5.5Calculate probe efficiency:

	M.19.6	Measure again at higher power setti	_			
		M.19.6.1Set AS3 optical power to a				
		M.19.6.2Null AS3 beam to boresigh		nirror (acc	q->GSE)	
		M.19.6.3Record AS3 optical power	setting			
		M.19.6.3.1	nW			
		M.19.6.4Record 8 slope values				
		M.19.6.4.1				
		M.19.6.5Calculate probe efficiency:				
	M.19.7	Probe efficiency equals	A/W +-			
				Complet	ed by:	
			,	Date/tim QA witne:	ne: ss:	
M.20	Wide A	cquisition/Transmission Scan (Fig				
		Turn off jitter compensation			. ,	
		•				
		M.20.1.1Run Labview "turnOFFjitte	r F.vi" Version F			

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		M.20.2.1Run Labview "Spot Nuller_F.vi" Version F to telescope reticle using acq- >return settings		
	M.20.3	Check motor ranges before executing scans, to be sure not to hit a limit		
	M.20.4	Record Motor Positions file name		
	M.20.5	250 arcsec 2D acquisition scan #1 - Course 11x11		
		M.20.5.1Run Labview "Science Tests_F.vi" Version F with mode selector switch set to "2D"		
		M.20.5.2Fill out scan parameters in Excel spreadsheet used for this test series: "Payload Verification xx Tests Record Vxx.xls" (latest version)		
		M.20.5.3scan dataset filename #1		
		M.20.5.4Run "Snaglt.exe" to capture the screen window		
		M.20.5.4.1file name:		
	M.20.6	250 arcsec 2D acquisition scan #2 - fine 51x51		
		M.20.6.1Run Labview "Science Tests_F.vi" Version F with mode selector switch set to "2D"		
		M.20.6.2Fill out scan parameters in Excel spreadsheet used for this test series: "Payload Verification xx Tests Record Vxx.xls" (latest version)		
		M.20.6.3scan dataset filename #2		
		M.20.6.4Run "Snaglt.exe" to capture the screen window		
		M.20.6.4.1file name:		
	M.20.7	250 arcsec 2D acquisition scan #3 - fine 51x51		
		M.20.7.1Run Labview "Science Tests_F.vi" Version F with mode selector switch set to "2D"		
		M.20.7.2Fill out scan parameters in Excel spreadsheet used for this test series: "Payload Verification xx Tests Record Vxx.xls" (latest version)		
		M.20.7.3scan dataset filename #3		
		M.20.7.4Run "Snaglt.exe" to capture the screen window		
		M.20.7.4.1file name:		
		Completed by:		
		Date/time:		
		QA witness:		
M.21	Determ	ine from the data whether the probe passes the Field of View requirement		
	M.21.1	Generate a 2D contour plot of detector currents $I_{AXP},\ I_{AXN},\ I_{AYP},$ and $I_{AYN}$ vs. $\theta_x$ and $\theta_y$		
		M.21.1.1File name:		
	M.21.2	Generate a 2D contour plot of detector currents $I_{BXP}$ , $I_{BXN}$ , $I_{BYP}$ , and $I_{BYN}$ vs. $\theta_x$ and $\theta_y$		

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		M.21.2.1File name:		
	M.21.3	From the plots, find the scan angles at which each detector's output rises to 10% of maximum value. This is the extent of the field of view for that detector. Attach the plots to this document, label the field extent values for each detector plot.		
	M.21.4	If all eight detectors have an extent of field of view greater than 60 arcesec (field of view requirement), then the probe passes this requirement.		
	M.21.5	Probe passes, does not pass the field of view requirement  Completed by:  Date/time: QA witness:		
M.22	(optional) Future plots (to be generated after procedure completion)			
		Generate a 2D contour plot of detector transmissibilities AXP, AXN, AYP, and AYN vs. $\theta_x$ and $\theta_y$		
		M.22.1.1File name:		
	M.22.2	Generate a 2D contour plot of detector transmissibilities BXP, BXN, BYP, and BYN vs. $\theta_x$ and $\theta_y$		
		M.22.2.1File name:		
	M.22.3	Results: telescope acquisition range in X and Y, spatially averaged telescope transmissibility into each detector, detector uniformity, AS3 optical power stability		
	M.22.4	3D and contour of $I_x$ vs. $\theta_x$ and $\theta_y$		
	M.22.5	3D and contour of $I_y$ vs. $\theta_x$ and $\theta_y$		
	M.22.6	$I_{xP}$ , $I_{xN}$ , and $I_x$ vs $\theta_x$ through telescope boresight		
	M.22.7	$I_{yP}$ , $I_{yN}$ , and $I_y$ vs $\theta_y$ through telescope boresight		
	M.22.8	3D and contour of transmissibility I/F $_{e}$ vs. $\theta_{x}$ and $\theta_{y}$		
	M.22.9	Transmissibility vs $\theta_x$ and transmissibility vs $\theta_x$ through telescope boresight		
	M.22.10	OCalibrated AS3 beam optical power vs every data point		
M.23	Postcal	ibration (see AS3 alignment procedure P0501 for operation details)		
	M.23.1	Inspect windows and telescope with zoom camera		
	M.23.2	Align AS3 beam normal to telescope reticle		
		M.23.2.1Run Labview "Align To Reticle_F.vi" Version F		
		M.23.2.1.1Data file name:		
		M.23.2.1.2Run "Snaglt.exe" to capture the screen window		
		M.23.2.1.2.1file name:		
	M.23.3	Collimate 150 mm beam at least 3 times		

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		M.23.3.1Run Labview "Focus Automatic_F Aperture" setting of method select	F.vi" Version F with "150 mm Beam Sliding ion switch		
		M.23.3.1.1Data file name:			
		M.23.3.1.280 mm lens position = _			
		M.23.3.1.3Data file name:			
		M.23.3.1.480 mm lens position = _	ticks		
		M.23.3.1.5Data file name:			
		M.23.3.1.680 mm lens position = _	ticks		
		M.23.3.2(optional) 6" cc collimation test			
		M.23.3.3(optional) knife edge collimation to	est		
	M.23.4	Calibration of beam scan			
		M.23.4.1Spot Calibrations data filename _			
		M.23.4.2Acquisition az =	arcsec/tick		
		M.23.4.3Acquisition el =	arcsec/tick		
		M.23.4.4Fine focus az =	arcsec/tick		
		M.23.4.5Fine focus el =	_ arcsec/tick		
		M.23.4.6Source spot az =	Xunits/arcsec		
		M.23.4.7Source spot el =	Yunits/arcsec		
		M.23.4.8Return spot az =	Xunits/arcsec		
		M.23.4.9Return spot el =	Yunits/arcsec		
			Completed by: Date/time: QA witness:		
	M.23.5	Note before and after positions of motors. have changed	Note new focus points and show how they		
		M.23.5.1105 mm col z =	ticks		
		M.23.5.280 mm decol Z =	_ticks		
M.24	Run Labview "Record Motor Positions_F.vi" Version F				
	M.24.1	File name:			
M.25	Backup	data			
	M.25.1	Data file name and directory path:			
	M.25.2	Location of data analysis (lab book, matlat	o file, EM, etc.):		

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N Procedure Completion.	
Completed by:	
Witnessed by:	_
Date:	_
Time:	
Quality Manager	Date
Payload Test Director	Date