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**GP-B Telescope Image Divider Assembly (IDA)**  
**“Set Up Basic IDA Assembly Fixtures”**  
**P0283 Rev -**

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## **SET UP BASIC IDA ASSEMBLY FIXTURES**

- preliminary to all IDA assembly work required for SUGP-B dwg#25089
  - also use *GP-B Telescope Image Divider Assembly (IDA) General Alignment and Bonding Procedures* (SUGP-B P0282).
- 1) Verify cleanliness of all fixturing and workspace.
  - 2) Assemble fixture #'s 620-0059D, 620-0069A, and 632-0007A with provided assembly hardware per Optical Instrument Design (OID) dwg#800-0066A.
  - 3) Move IDA Assembly Fixture to Class 100 workspace.

Attachments: SUGP-B dwg#25089; OID dwg#'s 800-0066A, 620-0059D, 620-0069A.