

Note: Approved and signed sheet w/hard copy.

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FAST CLEANING PROCEDURE FOR THE INSPECTION OF QUARTZ HOUSING

I EQUIPMENT

1. Wet bench-quadrex.

II MATERIALS

1. Micro-detergent

III CLEANING PROCEDURE

1. Ultrasonic cleaning of part in 70°C bath of DI water with five percent (5%) micro-detergent for 15 minutes.
2. Rinse in DI water, dump rinser.
3. Rinse in methanol
4. Blow-dry with nitrogen
5. Clean part in quadrex at 500 psi for five (5) minutes