



W. W. Hansen Experimental Physics Laboratory  
STANFORD UNIVERSITY  
STANFORD, CALIFORNIA 94305 - 4085

Gravity Probe B Relativity Mission

**February 02, 1998**

**PROCEDURE FOR TUMBLE LAPPING  
GYRO HOUSINGS**

**P0007 Rev.-**

**Reference SR4004**

**SPEEDRING  
(A subsidiary of Precision Aerotech, Inc.)  
August 28, 1990**

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Approved by: S. Buchman  
Gyro Development Manager

Date

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Approved by: B. Taller  
Quality Assurance

Date

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Approved by: J. Turneure  
Hardware Manager

Date

**(Available in hard copy only)**