

PERFORMANCE OF THE GRAVITY PROBE B CRYOGENIC SUB-SYSTEM



M.A. Taber, D.O. Murray, J.C. Mester, K.M. Burns, D.J. Frank, R.T. Parmley, D.C. Read, G. Reynolds

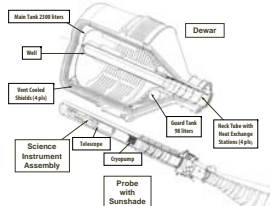
Key Cryogenic Requirements

- Cryogen: < 1.85 K superfluid He
- Instrument temperature: ≤ 3.0 K at interfaces
- Bath temperature regulation: < 30 mK
 - Controlled by Attitude and Translation Control (ATC) subsystem which uses vent gas for thrusting
 - Porous Plug flow rate range: 4 - 16 mg/s at 1.8 K
- Main tank ground hold (< 1.9 K): > 90 days [108 days achieved]
- Flight lifetime: 16.5 months or more [17.3 months achieved]
- Calorimetric liquid He mass measurement to within 5% [calculated end of life prediction - 6%]
- Steady state field / gyro trapped flux < 9 μ G [0.2 to 3.0 μ G uniform field equivalent trapped field]
- Superconducting Pb-foil shield < 6.5 K to end of mission [~ 6.5 K maintained over critical region]
- External ac magnetic field attenuation factor $\leq 2 \times 10^{-12}$ [$\sim 2.5 \times 10^{-12}$]
- Ability to perform flux flush (heat Nb components of the science instrument above T_c) and low temperature bakeout to achieve pressure < 2×10^{-10} torr in probe [$< 10^{-14}$ torr]

Unique Aspect of GP-B Cryogenic System

The requirement of an ultra-low magnetic field region for the science instrument is satisfied by means of an expanded superconducting Pb-foil shield lining the interior of the dewar well. Once installed, it must be maintained in a superconducting state until the end of the science mission. This requirement must be satisfied even during the insertion and cooling of the room-temperature cryostat probe with its 38 kg science instrument.

Features of Cryogenic System

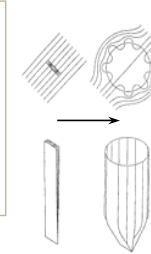


- GP-B dewar is the largest superfluid He flight dewar, containing 337 kg (2320 l) of 1.8 K helium at launch (95% full)
- Dimensions: 2.15 m diameter x 3.03 m height
- Lightest flight helium dewar for its capacity; dry weight: 800 kg (2.4:1)

Ultra-Low Magnetic Field Shield Installation

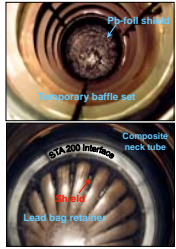
Basic Field Reduction Concept

- 63 μ m thick Pb foil ($T_c = 7.2$ K) is cut, folded, and welded as shown
- Shield is cooled < T_c in ambient field and expanded, reducing the internal field
- Process can be iterated as needed
- See poster L1.00023 for details



Flight Shield Results

- The flight shield had an internal field < 5 ptesla (0.05 μ gauss) in the gyro region. Installation of the retainer increased the maximum field to 0.17 nT (1.7 μ G).
- Lead bag retainer mechanically protects and thermally isolates shield from probe and sinks shield to liquid He in main tank.
- On-orbit ac shielding factor was 2.5×10^{-12} . (Includes the additional shielding of the science instrument)



Probe Insertion

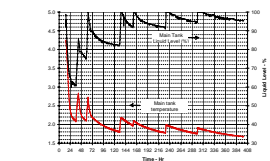
- Warm probe cooled by insertion into dewar well
- Well maintained with liquid He by internal transfer from main tank
- Purged airflow used to avoid air contamination of dewar well
- Cool-down rate limited to reduce thermal stress and improve efficiency (~15 hr duration)
- Exchange gas used to cool 38-kg science instrument



Launch Preparations at Vandenberg AFB



- Final preparations performed in NASA's hazardous processing facility (HPF)
 - Condition main tank
 - Install solar arrays



Conditioning the Main Tank

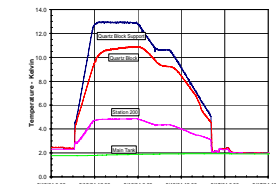
- Main tank conditioned to 1.65 K at 95% full (337 kg He)
 - Pumped on He bath continuously
 - Performed 6 refills with atmospheric liquid He
 - Process took 16 days
- Guard tank maintained with normal boiling point liquid
 - Guard tank heater used to maintain > 1 atm

Pre-launch Hold Times

- Guard tank hold time
 - 5 days (100 -> 20%) in order to leave sufficient liquid for precooling to initiate refill
 - Refill done every 3 days for margin
- Main tank hold time (1.65 -> 1.9 K)
 - 108 days (90 days required)
 - 56 days actually used
 - 32 mW average heat rate



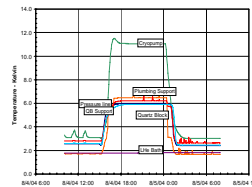
Flight Thermal Operations: Flux Flush



Results of Flux Flush

- Uniform field equivalent of flux trapped in gyro rotors as measured by readout SQUIDs after thermal cycle:
 - Gyro 1: 0.30 nT
 - Gyro 2: 0.13 nT
 - Gyro 3: 0.08 nT
 - Gyro 4: 0.02 nT
- Requirement: uniform field equivalent of rotor trapped flux < 0.9 nT (9 μ G)
- A thermal cycle performed to expel magnetic flux trapped in superconducting Nb components (e.g., gyro rotors) due to launch vibration
- Thermal contact with suspended rotors maintained during thermal cycle by flowing He gas into vented probe at a rate sufficient to yield a pressure of ~ 7 mPa

Flight Thermal Ops.: Low Temp. Bakeout



Results of Bakeout

- Ideally, gas pressure can be deduced from gyro damping time constant:
 - Gyro 1: 15,800 yr
 - Gyro 2: 14,700 yr
 - Gyro 3: 7,000 yr
 - Gyro 4: 25,600 yr
- Lack of consistency and other evidence indicate that damping times are not gas-limited. Best evidence indicates damping dominated by a patch effect mechanism.
- Upper limit on gas pressure: $\sim 10^{-12}$ Pa ($\sim 10^{-14}$ torr). Requirement: $< 2 \times 10^{-10}$ torr
- Residual He gas remaining in the probe after gyro spin-up would produce excessive damping torques. A modest bakeout of cold surfaces in the probe while the probe is vented to space will greatly reduce the amount of weakly bound adsorbed gas.
- Effectiveness of the bakeout is substantially improved by the addition of a sintered Ti cryopump (located forward of the telescope) that adds 230 m² of bakeout area.

End of Life Prediction

- EOL prediction needed to determine when to switch to calibration phase without prematurely terminating Science

Calorimetric method: Heat Pulse Meter (HPM)

- Determine liquid mass by measuring temperature rise as a result of a known heat input under the condition of a constant vent rate
 - Heat input chosen to achieve ~ 10 mK rise
 - EOL prediction independent of scale factor error
 - Used only 6 times because of risk and system disturbance
- Integration of vent flow rate measurements
 - Useful for daily trending
 - EOL prediction sensitive to scale factor error
 - ATC flow rate estimated from thruster nozzle pressures

- Predicted EOL on 9/1/05 based on last HPM measurement (7/29) for a lifetime of 16.3 mo.

Actual EOL: 9/29/05 for a lifetime of 17.3 months

- Lifetime corresponds to 7.4 mg/s or 172 mW average heat rate
- Major source of error in EOL prediction is uncertainty in modeling response of vapor
 - Assuming vapor in equilibrium with the liquid under-predicts lifetime
 - Ignoring vapor over-predicts



Conclusions

- All key cryogenic requirements met
- Dewar and its superconducting shield kept cold > 8 years
 - Required removing guard tank vent line frozen air blockages on several occasions without warming shield
 - Utilized computer-triggered commercial alarm system and surveillance of data fed to web site
 - Alarms tripped by out-of-limit data or by watchdog timer in case of computer malfunction
 - In case of critical operations, 24/7 on-site monitoring was maintained
- Guard tank (GT) a valuable asset in the pre-launch environment where it provides a long main tank hold time, eliminating the need to service a sub-atmospheric main tank on the Mobile Service Tower
 - GT vent line built-in isolation valve could have prevented vent line blockages
 - GT heater should be sized to reach > 50 K to clear line blockages if necessary (GP-B dewar had this ability)
- Dewar vacuum hold time was excellent: indefinite with the well evacuated and ~ 3 months with He in the well
- Lifetime prediction
 - Although a superfluid He vessel is an ideal system for calorimetric mass gauging, accuracy is limited by uncertainty in the response of the vapor phase

