FAST CLEANING PROCEDURE FOR THE INSPECTION OF QUARTZ HOUSING

I  EQUIPMENT
   1. Wet bench-quadrex.

II MATERIALS
   1. Micro-detergent

III CLEANING PROCEDURE
   1. Ultrasonic cleaning of part in 70°C bath of DI water with five percent (5%) micro-detergent for 15 minutes.
   2. Rinse in DI water, dump rinser.
   3. Rinse in methanol
   4. Blow-dry with nitrogen
   5. Clean part in quadrex at 500 psi for five (5) minutes